



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4634-5

Job Sheet 185101



Part No: D4634-5

Job Qty: 1 ea

DAS

Part Name: Aft, Center Ceiling Panel

21



5

9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G SHEETS 14,15,16,17 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Document release
DL VERIFIED BY:JLM IPP Rev C 13/07/09 Dwg Update DL verf: DD IPP Rev D Dwg Update 13/12/23 DL IPP
REV E Dwg update 14/01/09 DL IPP Rev F Dwg. update 14/02/03 DL IPP Rev G Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	51 4 pcs	11/23/18	11/23/18	0.00	0.00	Purchasing		NOV 23 2018
140	Packaging	4 pcs	11/23/18	11/23/18	0.00	0.00	Packaging2		NOV 23 2018
150	QC	4 pcs	11/23/18	11/23/18	0.00	0.00	QC6		NOV 27 2018
170	Packaging	4 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3		NOV 27 2018
180	QC21-SA	4 Ea	11/23/18	11/23/18	0.00	0.00	QC21		NOV 27 2018

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location: _____
180 - QC21- Final Inspection - Work Order Release

PO 041442 OCT 24. 2018 x4 RL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4634-5P	Aft, Center Ceiling Panel	4 pcs (1 ea)	110-Purchasing	5131089
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	69.3200 sf (17.33 ea)	110-Purchasing	5131091

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4634-5P	4	0	0
	MLEXS.093-F6006-07	69	1,735	0

Part Specifications

uld not be found.

Plex 10/22/18 3:00 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S131092



Part: D4634-5

Job No: 185101

Serial No/Batch: S131092

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/23/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

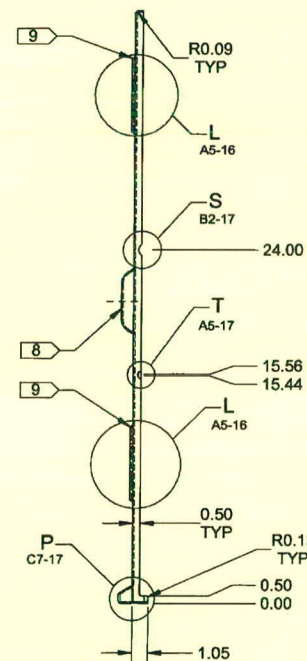
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐			
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Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation 	Disposition 	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐					

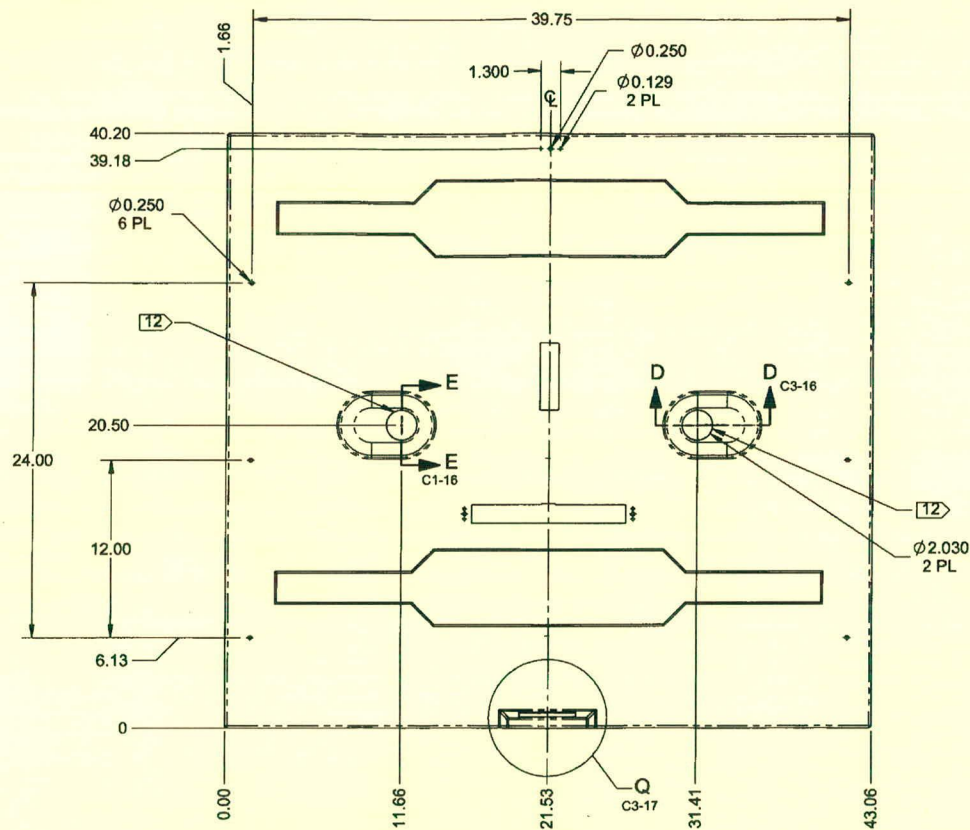


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185701 MWS
18-10-22

RELEASED
2015 JAN 26 *up*

- ### D4634-5 AFT, CENTER CEILING PANEL

APPROVED	DESIGN	RF	DART AEROSPACE LTD	
	DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
	CHECKED	AK	DRAWING NO.	REV. G
	MFG. APPR.	DL	D4634	SHEET 14 OF 17
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	CENTER CEILING PANELS	NTS
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14.11.28				



D4634-5 AFT. CENTER CEILING PANEL
AUXILIARY VIEW

RELEASED

2015 JAN 26 *47*

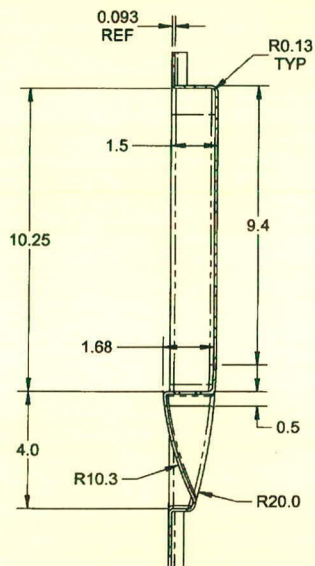
APPROVED

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DRAWN	RF		
CHECKED	AK	DRAWING NO. D4634	REV. G SHEET 15 OF 17
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DE APPR.	DS		
DATE	14.11.28		

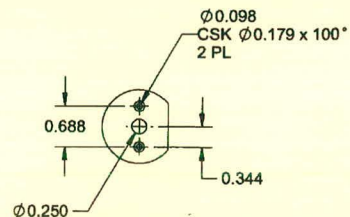
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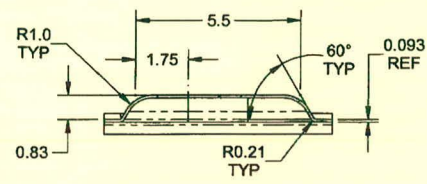
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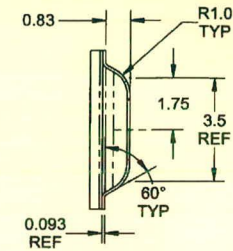
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SCALE 4X



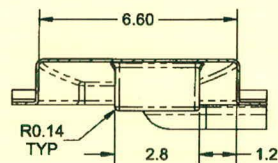
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B4-14



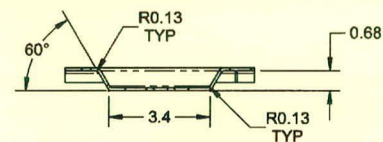
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C4-15



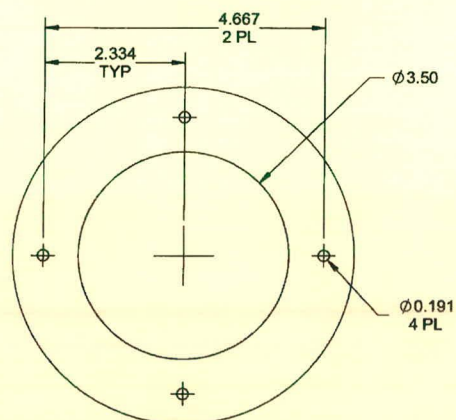
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C5-15



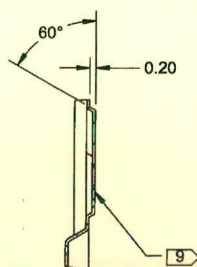
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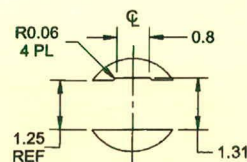
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DETAIL B B7-10
SCALE 4X
2 PL



DETAIL L B2-13
SCALE 4X C2-13
TYP B2-14
C2-14



DETAIL V C4-10
SCALE 2X B4-12
SIMILAR C4-14

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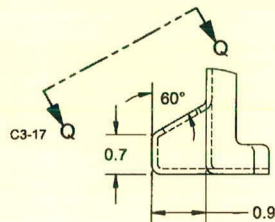
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MFG. APPR.	DL	D4634	SHEET 16 OF 17
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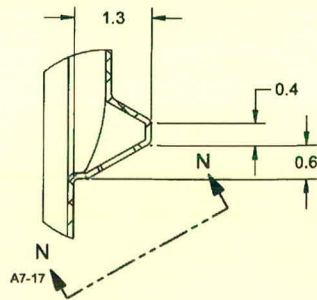
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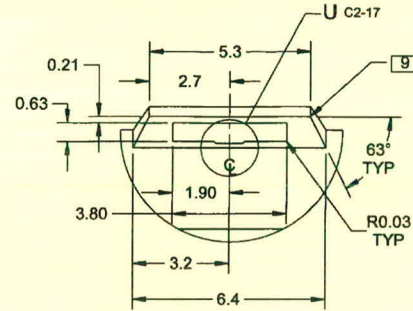
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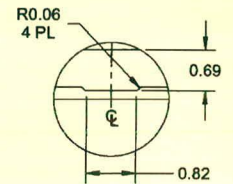
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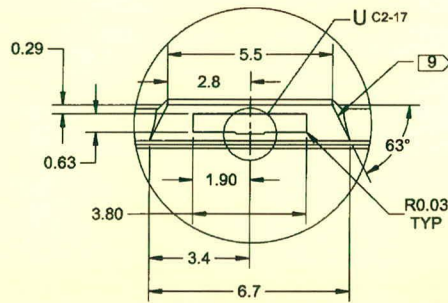
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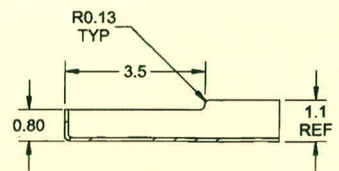
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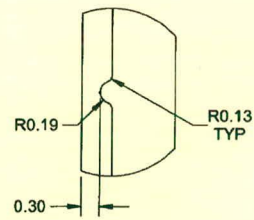
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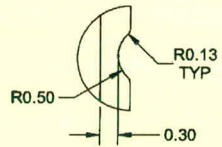
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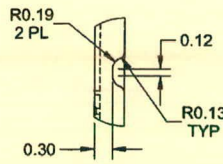
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DETAIL R B3-10
SCALE 4X C3-10
B2-12



DETAIL S B3-10
SCALE 4X C2-12



DETAIL T C2-14
SCALE 4X

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2015 JAN 26

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DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AK	DRAWING NO.	REV. G
MFG. APPR.	DL	D4634	SHEET 17 OF 17
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PURCHASE ORDER
PO041442

Via:	Ground
Pymt Terms:	Net 60
Freight Terms:	
Special Comments:	

Penisi n

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185086	D4635-1P			Fwd Ceiling Panel, LH : Various STC's As Per Dwg D4635 Rev. F	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
2	185089	D4635-3P			Aft Ceiling Panel, LH : Various STC's As Per Dwg D4635 Rev. F	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
3	185093	D4635-2P			Fwd Ceiling Panel, RH : Various STC's As per Dwg D4635 Rev. F	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
4	185094	D4634-1P			Fwd, Center Ceiling Panel : Various STC's As Per DWG D4634 REV. G	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
5	185099	D4634-3P			Middle, Center Ceiling Panel : Various STC's As Per Dwg D4634 Rev G	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
6	185101	D4634-5P			Aft, Center Ceiling Panel : Various STC's As Per Dwg D4634-5 Rev. G	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
7	185823	D4635-4P			Aft Ceiling Panel, RH : Various STC's As Per Dwg D4635 Rev. F.	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00

Grand Total: \$7,875.00

DAS
38
9-89

246
18
192



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041442

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

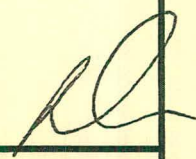
A041 QUALITY MANAGEMENT SYSTEM

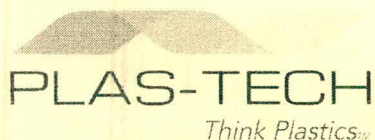
A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS


Plex 11/2/18 2:35 PM dart.Lussier.Patrick



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 32545
Shipment Date: 11/22/2018
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
Attn: DALE BATES
T Buyer Contact: PATRICK LUSSIER
O

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
Attn: PATRICK LUSSIER
T
O

Purchase Order

41442

Sales Order

SO-026069

Incoterms

EX WORKS

Payment Method

COL

Carrier Account #

151793240

Ship Via

FEDERAL EXPRESS - Priority Overnight

Tracking Number

Item Number
Revision

Description

Quantity UOM
Shipped

D4634-1R - Rev.: G

FWD, CENTER CEILING PANEL

5 EA

D4634-3P - Rev.: G

MIDDLE, CENTER CEILING PANEL

5 EA

D4634-5P - Rev.: G

AFT, CENTER CEILING PANEL

5 EA

DAE
38
9-88

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. #

41442

SO #

026069

Part #	<u>4634-1P</u>	Qty.	<u>5</u>	Batch #	<u>-004</u>
Description	<u>FWD, CENTER CEILING PANEL</u>	Material usage	<u>3 SHEETS</u>	Lot#	<u>DART0116 0007424014</u>
Part #	<u>4634-3P</u>	Qty.	<u>5</u>	Batch #	<u>-005</u>
Description	<u>MIDDLE, CENTER CEILING PANEL</u>	Material usage	<u>3 SHEETS</u>	Lot#	<u>DART0116 0007424014</u>
Part #	<u>4634-5P</u>	Qty.	<u>5</u>	Batch #	<u>-006</u>
Description	<u>AFT, CENTER CEILING PANEL</u>	Material usage	<u>3 SHEETS</u>	Lot#	<u>DART0116 0007424014</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS

(Approved QA Signatory)

Date: Nov. 22, 2018C O F C # 091Page: 1 of 1DAS
38
9-89

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com

